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## WHAT IS CLAIMED IS:

- 1. A camouflage material comprising a base textile having a first side and a second side, said base textile comprising woven textured polyester yarns and having a camouflage pattern on the first side, and a coating including ethylene methyl acrylate and carbon black disposed on the second side of the base textile, wherein the base textile and the coating have a visible light transmission of about 100  $\mu$ A or less of a 380  $\mu$ A light source.
- The camouflage material according to Claim 1, wherein the camouflage pattern includes images of objects.
- The camouflage material according to Claim 2, wherein the images of the object in the camouflage pattern comprise items selected from the group consisting of: tree trunks, branches, twigs, leaves, twigs, rocks, weeds, and grass.
- 4. The camouflage material according to Claim 1, wherein the base textile and coating have a transmission rate of about 60  $\mu A$  or less of the 380  $\mu A$  light source.
- The camouflage material according to Claim 1, wherein the coating comprises about 2% or more of the carbon black in the total weight of the coating.
- The camouflage material according to Claim 1, wherein the base textile and the coating have a weight of about 5 oz/yd² or less.
- A camouflage material comprising a base textile having a camouflage pattern on a first side and a coating on a second side, the coating comprising

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a thermoplastic material and pigment such that the base textile and the coating have a visible light transmission of about 100  $\mu A$  or less of a 380  $\mu A$  light source.

- The camouflage material according to Claim 7, wherein the camouflage pattern includes images of objects.
  - 9. The camouflage material according to Claim 8, wherein the images of the object in the camouflage pattern comprise items selected from the group consisting of: tree trunks, branches, twigs, leaves, twigs, rocks, weeds, and grass.
  - 10. The camouflage material according to Claim 7, wherein the base textile and coating have a transmission rate of about 60  $\mu A$  or less of the 380  $\mu A$  light source.
  - 11. The camouflage material according to Claim 7, wherein the base textile and the coating have a weight of about 5 oz/yd² or less.
  - 12. The camouflage material according to Claim 7, wherein the base textile comprises textured yarns.
  - The camouflage material according to Claim 7, wherein the base textile comprises a woven material.
  - 14. The camouflage material according to Claim 13, wherein the woven material comprises yarns of polyester.
  - The camouflage material according to Claim 14, wherein the yarns of polyester are textured polyester yarns.

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 The camouflage material according to Claim 7, wherein the pigment comprises carbon black.

- 5 17. The camouflage material according to Claim 7, wherein the thermoplastic material comprises ethylene methyl acrylate.
  - 18. A camouflage material comprising a base textile having a camouflage pattern on a first side and a coating on a second side, the coating comprising a thermoplastic material such that the base textile and the coating have a visible light transmission of about 100 µA or less of a 380 µA light source.
  - The camouflage material according to Claim 18, wherein the camouflage pattern includes images of objects.
  - 20. The camouflage material according to Claim 19, wherein the images of the object in the camouflage pattern comprise items selected from the group consisting of: tree trunks, branches, twigs, leaves, twigs, rocks, weeds, and grass.
  - 21. The camouflage material according to Claim 18, wherein the base textile and coating have a transmission rate of about 60  $\mu A$  or less of the 380  $\mu A$  light source.
  - The camouflage material according to Claim 18, wherein the base textile and the coating have a weight of about 5 oz/yd² or less.
    - 23. The camouflage material according to Claim 18, wherein the base textile comprises textured yarns.

24. The camouflage material according to Claim 18, wherein the base textile comprises a woven material.